



Quick-change collet without safety slip clutch, M14 – M33, Tap shank Ø: 18mm



Order data

Order number	335440 18
GTIN	4045197335920
Item class	32H

Description

Version:

Rigid quick-change tapping collets **without** safety clutch.

Application:

For use with disengaging tapping head.

Note:

Inserts with slip clutch are supplied with the torque setting for machining steel (R_m 600 – 800 N/mm²). The setting can be modified as required by adjusting the nut.

Technical description

Tap shank Ø	18 mm
Shank square	14.5 mm
Tapping range	M14 – M33
External Ø D	68 mm
Shank Ø d	48 mm

Connection length L	55.5 mm
Overhang length H	14 mm
Type of product	Quick-change collet